

Cross reference chart.....

Profix	Bosch	AEG	Wilpu	Makita	Metabo	Elu	Ultra
P101A	T101A	274-651	MC12B	B21			8008
380510450	2608631010			05385			
P101B	T101B	254-061	HC12	B11	23632	E35301	8001
380510100	2608630030			05353			
P101BR	T101BR	346-079	HC12R				8018
380510900	2608630014						
P101D	T101D	274-351	HC14	B12	23635		8002
380510150	2608630032			05358			
P111C	T111C	254-071	HG13	B13	23632	E35300	8003
380510200	2608630033			05354			
P118A	T118A	254-063	MG11	B22	23637		8009
380510500	2608631013			05356			
P118B	T118B	254-064	MG12	B23		E35306	8011
380510600	2608631014			05366			
P118G	T118G	274-652	MG107	B24	23636	E35307	8012
380510650	2608631012			05367			
P119B	T119B		HW12	B15	23631		8005
380510550	2608630037			05361			
P127D	T127D	274-315	K14	B24	23638	E35305	8013
380510750	2608631017			05367			
P144D	T144D	213-116	HGS14	B16	23633	E35309	8006
380510350	2608630040			05355			
P218A			MG21	B27			8010
380510550				05369			
P227D	T227D		K24	B26	23648		8014
380510800	2608631030			05368			
P244D	T244D	346-078	HGS24		23649		8007
380510400	2608630058						
P318B	T318B	274-353					8016
380510950	2608631404						
BJ1	MA118A		MG1	NO 1			
38051150	2608631781			05211			
BJ2	MA118H		HW2	NO 2			
380511900	2608631782			05212			
BJ3	MA111C		HG3	NO 3			
380511250	2608637572			05213			

Jigsaw Blade Material Application & Cutting Chart

**UNIVERSAL FITTING - AEG, BOSCH etc.**

Blade Ref.	Blade Type	Total Length mm	Tooth Pitch mm	Hardwood, Softwood, Chipboard	Plastic Coated Board	Laminated Boards	PVC & Plastics
101B	HCS Ground	75	2.0	Clean Cut up to 30mm	Clean cut up to 30mm	Clean cut up to 30mm	Clean cut up to 30mm
101BR	HCS Ground	75	2.0	Reverse / down cutting blade - application as above. Designed for cutting laminated worktops			
101D	HCS Ground	75	4.0	Fast Cut up to 60mm	Fast cut up to 60mm		Fast cut up to 60mm
111C	HCS Side Set	75	3.0	Coarse Cut up to 60mm			Coarse cut up to 60mm
119B	HCS Wavy Set	50	2.0	Upto 30mm			Curved cuts up to 20mm
144D	HCS Side Set & Ground	75	4.0	Fast, Coarse cut up to 60mm		Fast, Coarse cut up to 60mm	
244D	HCS Side Set & Ground	75	4.0	Curve cutting up to 60mm		Curve cutting up to 60mm	
101A	HCS Ground	75	2.0				
127D	HCS Side Set	75	3.0				Up to 30mm
227D	HCS Side Set	75	3.0				
118A	HCS Wavy Set	50	1.2				Acrylic glass 1.5 - 3mm
118B	HCS Wavy Set	50	2.0				
318B	HCS Wavy Set	100	2.0				
118G	HCS Wavy Set	50	0.7				
218A	HCS Wavy Set & Milled	50	1.2				Acrylic glass 1.5 - 3mm

**MAKITA FITTING - Old style**

BJ1	HSS Wavy Set	55	1.2				
BJ2	HCS Wavy Set	55	2.5				
BJ3	HCS Side Set	75	3.0	Coarse cut up to 50mm			Coarse cut up to 30mm

HCS = High Carbon Steel.

HSS = High Speed Steel

### Jigsaw Blade Material Application & Cutting Chart

Perspex	Mild Steel	Aluminium	Non Ferrous Metals	Asbestos Cement, Fibreglass, GRP	Blade Ref
					101B
					101BR
					101D
			Coarse Cutting		111C
Coarse cut up to 20mm					119B
					144D
					244D
Fine cut up to 20mm		Fine cut up to 10mm	Fine cut up to 10mm		101A
	Medium cut 3-6mm	Medium cut 3-15mm	Med cuts 3-15mm	3-10mm thick	127D
	Same applications as above but specifically designed for curve cutting				227D
	1.5-4mm thick	1.5-4mm thick	1.5-4mm thick		118A
	3-6mm thick	3-10mm thick	3-10mm thick		118B
	As above but this is a longer blade allowing further reach				318B
	up to 2mm	up to 2mm	up to 2mm		118G
	If material is thinner than 1mm then use timber as a backing when cutting				
	Curve cuts 1.5-4mm	curve cuts 1.5-4mm			218A
<b>MAKITA FITTING - Old style</b>					
	1.5 - 4mm		1.5 - 4mm		BJ1
	3 - 6mm	3 - 10mm	3 - 10mm		BJ2
					BJ3